

# Cummins 6/3 Coverage Plan

Cummins 6/3 Coverage Plan (Plan) is available to be purchased for all eligible natural gas and propane Engines used in automotive applications marketed under the trademark "Cummins", "Cummins ReCon®" or "Cummins Westport" and used in applications in the United States and Canada. This Plan covers failures of the following Engine components which result, under normal use and service, from defects in Cummins material or factory workmanship (Covered Failure).

Engine Cylinder Block Casting	Engine Crankshaft Forging
Engine Camshaft Forging	Valve Covers
Flywheel Housing	Oil Cooler Cover/Filter Heads
Intake Manifold Castings	Gear Cover and Housing
Engine Connecting Rods	Oil Pan
Engine Connecting Rod Bolts/Capscrews	Engine Cylinder Head Castings
Gear Train Gears	Engine Cylinder Head Capscrews
Crankshaft Gear	
Camshaft Gear	
Camshaft Idler Gear	
Accessory Drive Gear	
Fuel Pump Drive Gear	

This Plan covers any failures of Registered Parts under normal use and service which result from a defect in material or factory workmanship (Covered Failure). This Plan begins on the expiration of the Cummins Base Engine Warranty applicable to the Engine. Coverage ends at the time, miles (kilometers) or hours specified on the accompanying Certificate, whichever occurs first, **AS MEASURED FROM THE CUMMINS BASE ENGINE WARRANTY START DATE.**

## Cummins Responsibilities

Cummins will pay for all parts and labor needed to repair the damage to the Engine resulting from a Covered Failure. All labor costs will be paid in accordance with Cummins Standard Repair Times.

Cummins will pay for the lubricating oil, antifreeze, filter elements, belts, hoses and other maintenance items that are not reusable due to a Covered Failure.

Cummins will pay for reasonable labor costs for Engine removal and reinstallation when necessary to repair a Covered Failure.

## Owner Responsibilities

Owner is responsible for operation and maintenance of the Engine as specified in the applicable Cummins Operation and Maintenance Manual.

Owner is responsible for all costs associated with a non-Covered Failure, including costs relating to Registered Parts or parts covered under another Warranty which are damaged due to a non-Covered Failure.

Owner is responsible for the cost of lubricating oil, antifreeze, filter elements, belts, hoses and other maintenance items replaced during repairs, except where such items are not reusable due to the Covered Failure.

Owner is responsible for communication expenses, meals, lodging and similar costs incurred as a result of a Covered Failure.

Owner is also responsible for "downtime" expenses, cargo damage and all business costs and losses resulting from a Covered Failure, as well as any travel expense incurred by Owner and the Repairing Distributor or Dealer to make the repair.

Before the expiration of this Coverage, Owner must notify a Cummins distributor, authorized dealer or other repair location approved by Cummins of any Covered Failure and make the Engine available for repair by such facility. Owner is also responsible for delivering the Engine to the repair facility. Service locations are listed on the Cummins Worldwide Service Locator at [cummins.com](http://cummins.com).

## Limitations

Engines with an emissions certification listed below must be operated using only diesel fuel having no more than the corresponding maximum sulfur content. Failure to use the specified fuel as listed in the Cummins Fuel Bulletin #3379001 Table 1 (Cummins Inc. Required Diesel Fuel Specifications) can damage the Engine and aftertreatment system within a short period of time. This damage could cause the Engine to become inoperable and failures attributable to the use of incorrect fuels will be denied Warranty Coverage. Fuel specifications also need to comply with local fuel regulations (EN590 for Europe and ASTM D975 for North America) for Warranty eligibility.

**Maximum sulfur levels by emissions certification level as listed on the Engine's dataplate are:**

EPA 2007/2010/2013/2017/2021	max. 15 parts per million
EPA Tier 4 Interim / Final / Stage V in North America	max. 15 parts per million
EU Stage IIIB 2011	max. 15 parts per million
EU Stage IV 2011	max. 15 parts per million
EU Stage V	max. 10 parts per million
Euro 4/5	max. 50 parts per million
Euro 6	max. 10 parts per million

Cummins is not responsible for failures or damage of Registered Parts resulting from what Cummins determines to be abuse or neglect, including, but not limited to: operation without adequate coolants or lubricants; overfueling; overspeeding; lack of maintenance of lubricating, cooling or intake systems; improper storage, starting, warm-up, run-in or shutdown practices; unauthorized modifications of the Engine. Cummins is also not responsible for failures caused by incorrect oil or fuel or by water, diesel exhaust fluid, catalytic reagent, dirt or other contaminants in the fuel, oil, diesel exhaust fluid, catalytic reagent or intake air system.

Cummins excludes from Coverage all bushings and bearings not included in the component assemblies listed as Registered Parts.

Except for failures of rocker lever and cam follower bushings, bushing and bearing failures are not covered under this Plan.

Parts used to repair a Covered Failure may be new Cummins parts, Cummins approved rebuilt parts, or repaired parts. Cummins is not responsible for failures resulting from the use of parts not approved by Cummins.

A new Cummins or Cummins approved rebuilt part used to repair a Covered Failure under this Plan assumes the identity of the part it replaced and is entitled to the remaining Coverage hereunder.

This Plan is transferable to subsequent Owners of the Engine by notifying a Cummins Distributor within 90 days of the transfer of ownership.

This Plan does not duplicate other Coverage applicable to the Engine.

Fees paid for this Plan are not refundable.

**CUMMINS DOES NOT COVER WEAR OR WEAROUT OF COVERED PARTS.**

**CUMMINS IS NOT RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**EXCEPT FOR THE PUBLISHED CUMMINS ENGINE WARRANTY APPLICABLE TO THE ENGINE, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, OR OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

\* United States includes American Samoa, the Commonwealth of Northern Mariana Islands, Guam, Puerto Rico and the U.S. Virgin Islands.



Cummins Inc.  
Box 3005  
Columbus, IN  
47202-3005  
U.S.A.